

Work Order ID 51565

August 26, 2009 10:51:21 AM



Item ID: D2262 **BK**
 Revision ID: A1
 Item Name: Mirror Arm - Short S76

Accept



Setup Start



Stop



Start Date: 8/25/09 Start Qty: 3.00
 Required Date: 8/31/09 Req'd Qty: 3.00



Cust Item ID:

Customer:

Reference:

Approvals: Process Plan: **KL**
 QC:

Date: **08-26** Tooling:
 Date: SPC (Y/N):

Date:
 Date:

Run Start



Stop



Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Draw Number	Draw Rev.	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
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Draw Nbr	Revision Nbr
D2262	Rev A1

100	NC BRAKE	0.00							
	Brake NC								
	Memo	0.00							
	Punch tube 304/316 with 2B finish: Debur								

110	QC5- Inspect part completeness to step on W/O	0.00							
	QC								
	Memo	0.00							
	Quality Control								

120	Black Sandtex(Ref:4.3.5.7) per QSI005 4.3	0.00							
	Powdercoat								
	Powder Coating								

Memo
 START TIME: 3:00pm FINISH TIME: 3:30pm
 OVEN TEMPERATURE: 320°F

M-1 09/08/28 (3X)

=> 5 09/08/28 (3) ✓

=> 11 09/09/02 (3) ✓

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

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QC: Date:

Tooling: Date:
SPC (Y/N): Date:

Run Start



Stop



Sequence ID/
Work Center ID

Operation
Description

Set Up/
Run Hours

Draw
Number

Draw
Rev.

Plan
Code

Accept
Qty

Reject
Qty

Reject
Number

Insp.
Stamp

130



QC

Quality Control

QC3- Inspect Part Finish

Memo

0.00

0.00

BR 09-09-3

(3)

140



Small Fab

Small Fab

Small Fab

Memo

Assemble as per dwg D2262

0.00

0.00

M-1 09/09/14

(3X)

150



QC

Quality Control

QC5- Inspect part completeness to step on W/O

Memo

0.00

0.00

2/505/09/14

(43)

W/O:		WORK ORDER CHANGES					
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Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

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Customer:

Reference:

Approvals:

Process Plan:

Date:

Tooling:

Date:

Run Start



QC:

Date:

SPC (Y/N):

Date:

Stop



Sequence ID/
Work Center ID

Operation
Description

Set Up/
Run Hours

Draw
Number

Draw
Rev.

Plan
Code

Accept
Qty

Reject
Qty

Reject
Number

Insp.
Stamp

160

Identify as per dwg & Stock Location: 228

0.00



Packaging

Memo

0.00

Packaging

9/9/14 (37) SP

170

QC21- Final Inspection - Work Order Release

0.00



QC

Memo

0.00

Quality Control

09/09/16 TJ
PL 09-9-15

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
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Picklist Print

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Work Order ID: 51565

Parent Item: D2262RevA1

Parent Item Name: Mirror Arm - Short S76

Start Date: 8/25/09

Required Date: 8/31/09

Comments:

Start Qty: 3.00

Required Qty: 3.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
A1449		Purchased	No			110	Each	1,223.000	3.0000			



Grommet

Warehouse Loc Qty Loc Code

Location

Main Warehouse

ST

1223

1487

1223

D2022-101

Manufactured

No

140

Each

0.0000

6.0000



Spacer

M304TR0.500W.035

Purchased

No

140

f

283.0441

3.2927



304 RD Tube .500 x .035W

Warehouse Loc Qty Loc Code

Location

Main Warehouse

MAT

283.0441097

108250

2.23

111097

24.687936

111704

31.6682737

112187 ✓

224.4579

M-h 09/09/14

M 1487 (3x) *

M-h 09/09/14

M 45885 (6x) *

M 112187

M-h 09/08/28 *

W/O:		WORK ORDER CHANGES					
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NOTE: Date & initial all entries



DART

DRAWN <i>M. Cohen</i>	DART AERO ACCESSORIES INC VICTORIA INTERNATIONAL AIRPORT, CANADA	
DESIGN	DRAWING NO. <i>02262</i>	REV. <i>A</i>
<i>Aug 10/94</i>	TITLE <i>SHORT TUBE</i>	
<i>AI CP 02.03.22</i>	ADD FINISH	

